



**VACUUM
SOLUTIONS**
FOR HIGH PRESSURE
DIE CASTING



SINCE 1946

Since 1946, Fondarex has contributed to the successful implementation of thousands of projects in vacuum die casting. Initially established as a HPDC foundry in Montreux, Switzerland, for over 30 years, the company produced high-quality castings for the automotive and household appliances industries.

In 1952, the first vacuum system was developed in-house for the foundry, with the aim of optimizing the part quality. During the last 45 years, the company has continuously expanded – not only in terms of customers, whose number today exceeds 1000, but also its consistent focus on product development, with an emphasis on reliability. Fondarex has developed and manufactured over 80 dedicated vacuum systems and more than 30 different vacuum valve and chill block models. Fondarex differentiates itself by offering its customers comprehensive advice and technological support for each individual project, based on its extensive know-how and experience. Our goal is for foundries, to be able to produce the best-quality parts as efficiently and cost-effectively as possible.

Thanks to a wider range of newly developed vacuum systems, valves and chill blocks, Fondarex is excited to be participating in the new era of vacuum die casting. Fondarex is also actively taking part in the Giga casting project underway on three continents. This is an incredible story that is in the process of being written, and we are proud to contribute our expertise to shaping the industry. As a provider of total vacuum solutions, from simulation to worldwide on-site support, Fondarex is the partner you are looking for, for all your vacuum-assisted molded parts. These achievements are made possible only through the dedication and expertise of Fondarex's employees and, of course, our customers. Our most heartfelt **THANK YOU** for your trust and loyalty throughout these 75 years.

D. Baumgartner
CEO

K. Baumgartner
President

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FONDAREX GROUP

As part of its plan to strengthen its presence and customer support, Fondarex SA founded Fondarex Europe GmbH in Dillingen, Germany, and Fondarex (Wuxi) Machinery Co., Ltd in Wuxi, China.

SWITZERLAND

The headquarters of Fondarex, where we develop our vacuum technologies for high pressure die casting and where our production site and warehouse are located.

EUROPE

Created in 2022 in Dillingen, Germany, in the heart of Europe, Fondarex Europe GmbH aims to better serve our European customers in collaboration with our existing representatives. This Fondarex subsidiary will provide technical support, die casting consulting services and faster delivery of spare parts by virtue of its own warehouse.

ASIA

After 30 years of building a reputable customer network in China, in 2021 Fondarex SA inaugurated Fondarex (Wuxi) Machinery Co., Ltd in Wuxi, China. The goal is to produce a unique range of vacuum systems for the local market that meet the quality standards of our Swiss headquarters and to provide the best technical service and faster delivery of spare parts throughout Asia.



8-9



ELECTRIC

14-17



FX PREMIUM

10-11



ONE

TWO

18-23



MODULAR

12-13



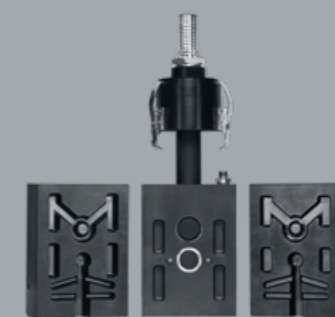
ZAMAK

24-25



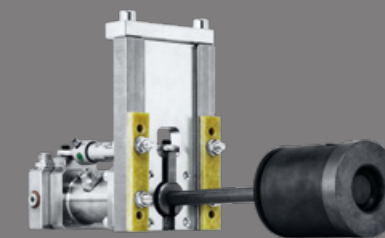
STEEL VENTS

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KINETIC VALVES

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HYDRAULIC VALVE

ELECTRIC

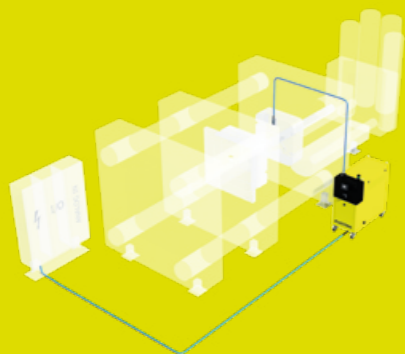
MOBILE

This new, fully electric vacuum system concept allows connection of up to 3 Electric units together on 1 DCM.

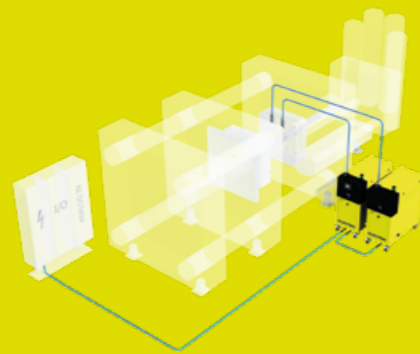
- Compact solution
- Simplified interface
- Affordable unit
- No installation assistance required
- No need for compressed air
- Upgradable up to 3 channels
- Compatible with any DCM
- Available for Zamak applications

POSSIBLE LAYOUTS

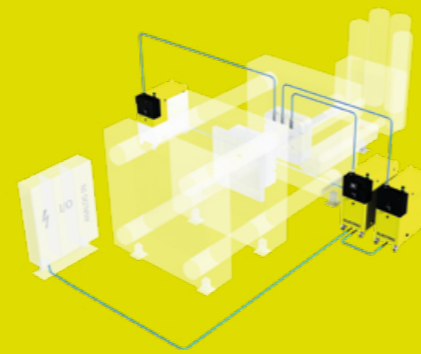
Start with 1 controller unit and add 1 or 2 additional units at any time.



1 UNIT



2 UNITS



3 UNITS



ONE / TWO

MOBILE / CELL / CENTRAL

The Fondarex ONE system controls 1 vacuum valve or 1 chill vent and is suitable for die casting machines up to 800 t.

The Fondarex TWO system controls 2 valves or 2 chill vents and is recommended for die casting machines up to 1'400 t.

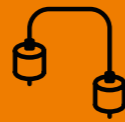
- 1 or 2 vacuum channels
- Easy-to-install system
- Compatible with any vent or mechanical valve
- Easy to use and maintain
- Available for Zamak applications



Curve display of vacuum measurement



Vacuum measurement in the tank



Filter contamination control per cycle



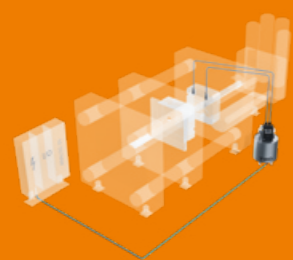
Valve / vent profile control to ensure performance



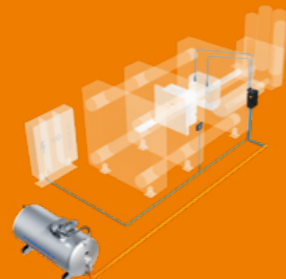
Internal storage of 50 production recipes



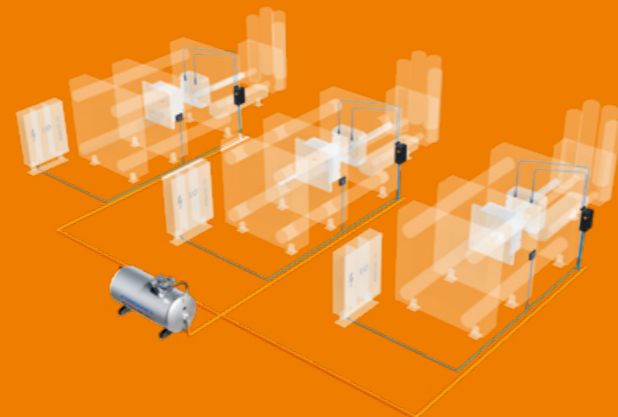
Error diagnostic display



MOBILE



CELL



CENTRAL





HOT CHAMBER

ZAMAK

MOBILE / EXTENDED / CENTRAL

Based on the FX Premium concept, this unit is specifically adapted for the hot chamber die casting industry.

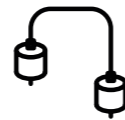
- Fast vacuum opening
- Vacuum control
- Data transfer
- OPC UA ready
- Compact design



Curve display of vacuum measurement



Vacuum measurement in the tank



Filter contamination control per cycle



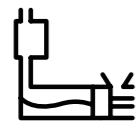
Internal storage of 500 production recipes



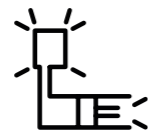
Error diagnostic display



Vacuum control (3 positions)



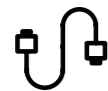
Evacuated air volume



Leak test / leak detection



Separate electrical and pneumatic cabinets



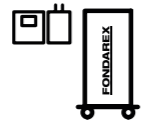
Wire interface compatible with the Highvac Premium series



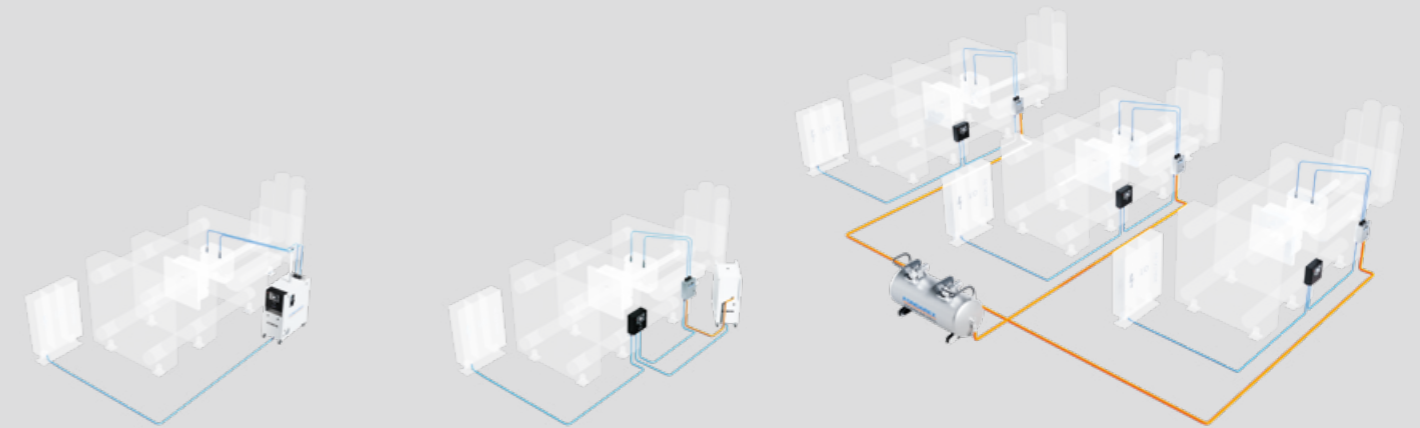
Profinet interface



OPC UA ready



Extended version with flexible configuration



MOBILE

EXTENDED

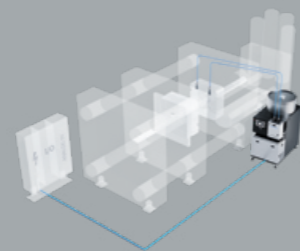
CENTRAL



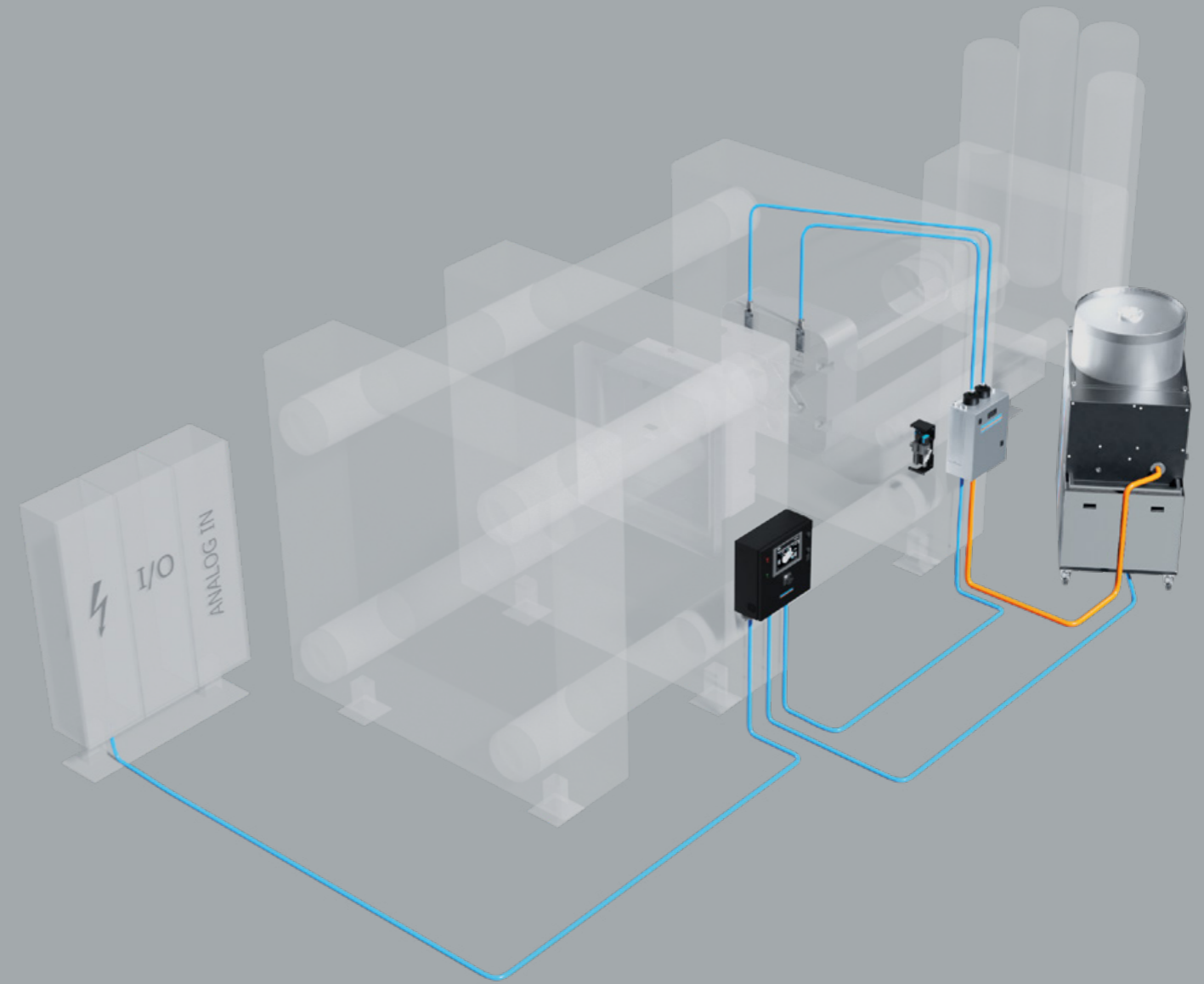
FX PREMIUM

MOBILE

Since the launch of the Highvac series in 2010, the Highvac Premium system is recognized internationally as the quality standard for vacuum-assisted high pressure die casting. Now being replaced by FX Premium.



MOBILE



FX PREMIUM

EXTENDED

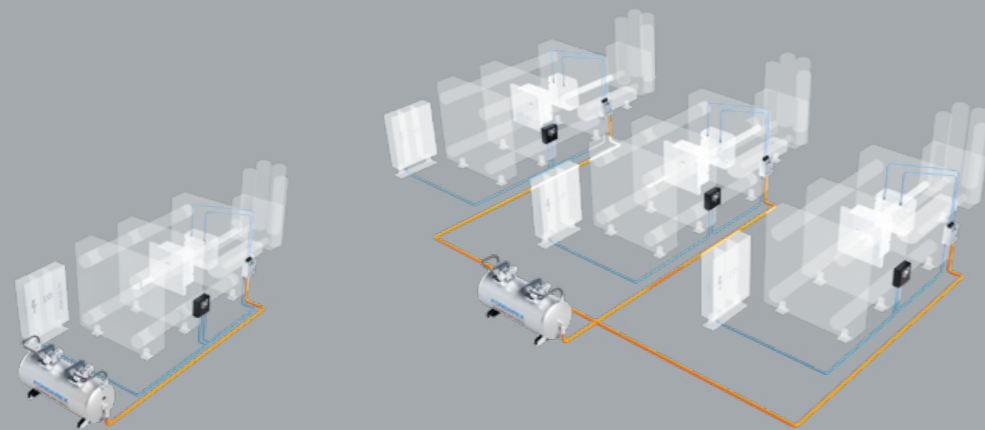
Full flexibility of configuration and placement. Simply position the modules to best suit your layout. To ensure the best performance and quality, link the vacuum channels closer to the die.



FX PREMIUM

CELL / CENTRAL

The FX Premium electrical and pneumatic cabinets can be purchased for Cell or Central solutions. The vacuum tank and pump sizes will be configured according to customer needs.



CELL

CENTRAL

FEATURES

An update and redesign of the Highvac Premium series offering increased performance (larger tanks and pumps) and optimized control options:

Curve display of vacuum measurement

Vacuum measurement in the tank

Filter contamination control per cycle

Valve / vent profile control to ensure performance

Internal storage of 500 production recipes

Error diagnostic display

Vacuum control (3 positions)

Evacuated air volume

Leak test / leak detection

Wire interface compatible with the Highvac Premium series

Profinet interface

OPC UA ready

Separate electrical and pneumatic cabinets

Extended version with flexible configuration

MODULAR

CELL / CENTRAL

A new vacuum concept to meet the demands of the Giga Era and greater casting size.

The Fondarex Modular system allows independent placement of the modules.

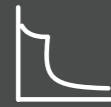
The user interface has also been completely redesigned for ease of operation, offering more precise control and comprehensive process analysis.

The system comes with all the standard controls and features for which Fondarex machines are known.



MODULAR

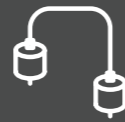
FEATURES



Curve display of vacuum measurement



Vacuum measurement in the tank



Filter contamination control per cycle



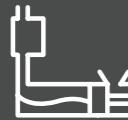
Valve/vent profile control to ensure performance



Internal storage of 500 production recipes



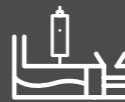
Error diagnostic display



Evacuated air volume



Leak test / leak detection



Vacuum in shot sleeve



Wire interface compatible with the Highvac Premium series



Profinet interface



OPC UA ready



Software upgradable at any time



Hydraulic valve management

OPTIONS



INDUSTRY 4.0

A new way to manage, communicate and treat data through integrated vacuum process statistics and quality reports. This option includes a web dashboard to follow your production from your laptop.



REAL-TIME VACUUM CONTROL

The butterfly valve precisely controls evacuated airflow. The high-speed control is done independently through each vacuum channel.



AIRFLOW MEASUREMENT

The module measures evacuated airflow and air volume per vacuum channel.



AIR HUMIDITY

Air humidity is measured by sampling in a dedicated tank before injection.



INDIVIDUAL VACUUM CHANNELS (up to 8)

Individual vacuum channel boxes can be placed wherever needed around the DCM, making it possible to work as closely as possible to the mold.



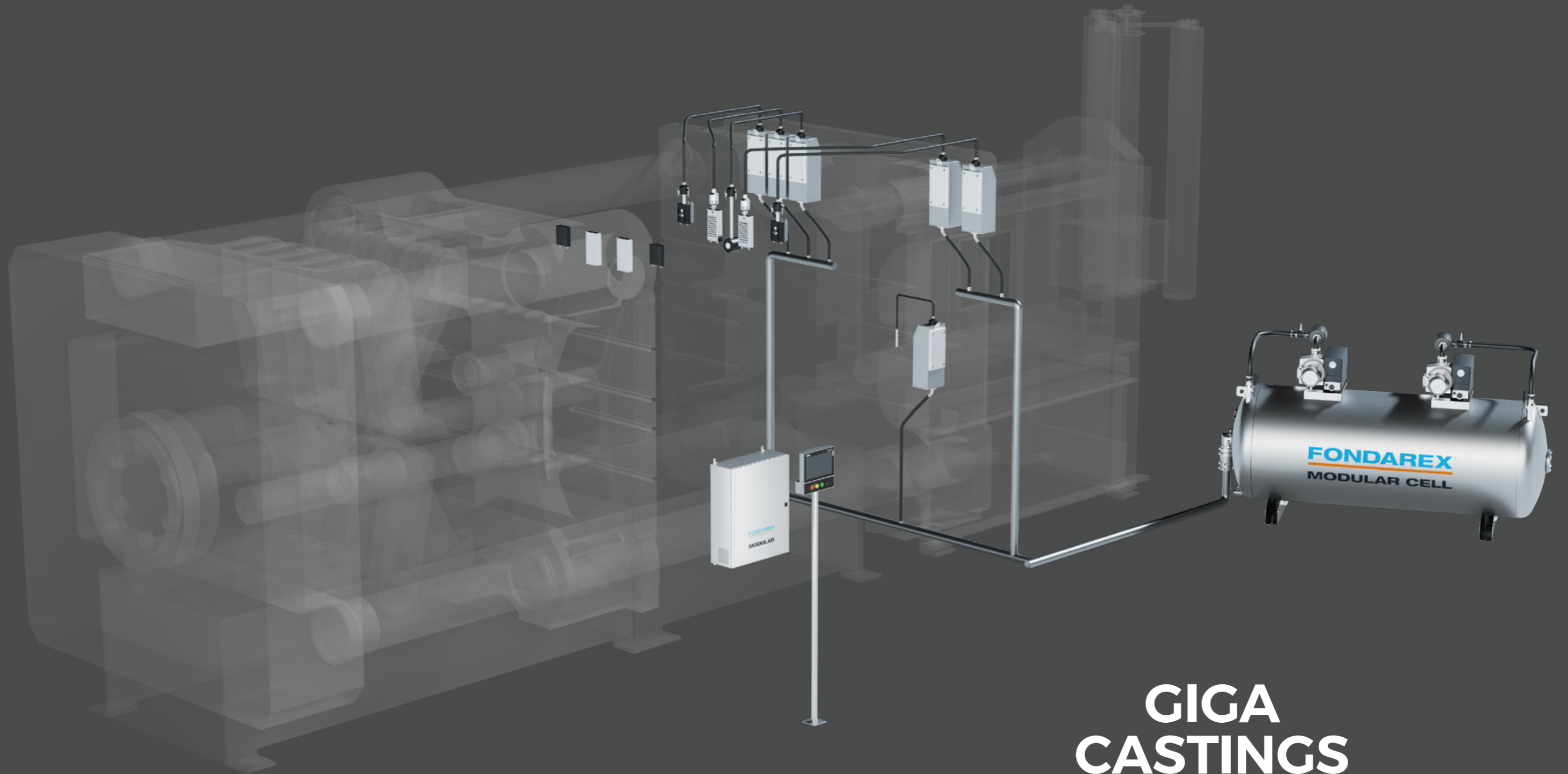
REMOTE CONTROL PANEL

Always keep an eye on the vacuum process data by locating the remote control panel as close as possible to the operator.



ID KEY

The ID key enhances parameters and data security with up to 4 different access levels. Each level has 1 dedicated key.



GIGA CASTINGS

The Fondarex Modular Cell is the Giga casting vacuum solution for high pressure die casting.

This modular concept incorporates robust, modern technology to guarantee continued satisfactory use.

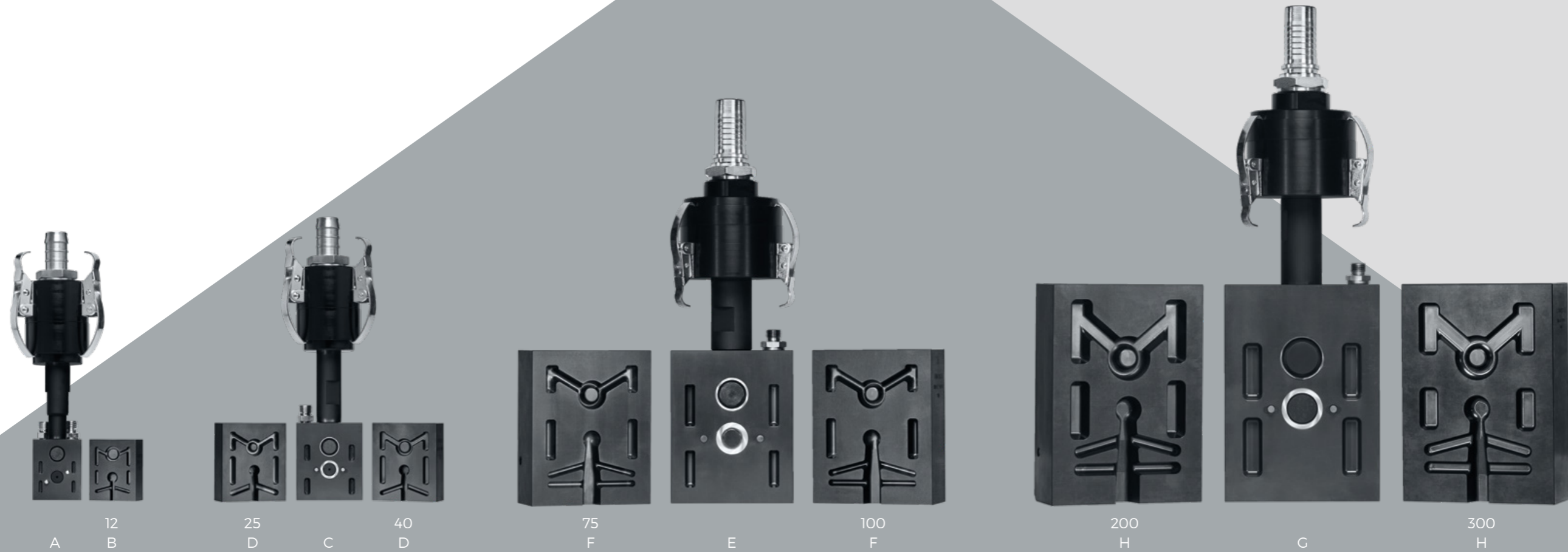


STEEL VENTS

The aerodynamic profile of our SCS steel vent ensures both efficient air evacuation and fast alloy solidification.

The SCS steel vent delivers reliable performance for over 400,000 shots.

| MODEL | SCCZ 12-1 | | SCS 30-1 | | SCS 60-1 | | SCS 100-1 | | SCS 140-1 | |
|----------------------------|---------------|------|---------------|-----|------------|-----|------------|-----|-------------|-----|
| SECTION [mm ²] | 12 | | 30 | | 60 | | 100 | | 140 | |
| DCM TONNAGE [t] | < 200 approx. | | < 400 approx. | | 200 - 1200 | | 800 - 2800 | | 1600 - 4500 | |
| SHOT WEIGHT Al [kg] | / | | 0.1 - 1.5 | | 0.7 - 10 | | 5 - 22 | | 10 - 40 | |
| SHOT WEIGHT Mg [kg] | 0.05 - 0.8 | | 0.07 - 1 | | 0.5 - 6 | | 3 - 12 | | 6 - 26 | |
| SHOT WEIGHT Zn [kg] | 0.1 - 3 | | 0.2 - 4 | | 1 - 20 | | / | | / | |
| DIMENSIONS | A | B | C | D | E | F | G | H | I | J |
| WIDTH [mm] | 63 | 63 | 63 | 63 | 100 | 100 | 140 | 140 | 150 | 150 |
| DEPTH [mm] | 63.4 | 63.5 | 50 | 50 | 50 | 50 | 60 | 60 | 80 | 80 |
| HEIGHT [mm] | 100 | 99 | 150 | 149 | 250 | 249 | 300 | 299 | 360 | 359 |



KINETIC VALVES

A new family of mechanical valves, offering high evacuation capacity, high reliability and compact size at a competitive price.

- The proper way to reach high vacuum
- Up to 300 mm² evacuation capacity
- Compact design for better mold integration
- Less weight for easy handling
- Available in 4 sizes and 7 evacuation sections

LOW AND EASY MAINTENANCE

Simplified mechanism to reduce the number of moving parts and to lower the maintenance costs.



INTEGRATED COOLING CIRCUIT

Available on:

KINETIC VALVES
100 / 75
300 / 200

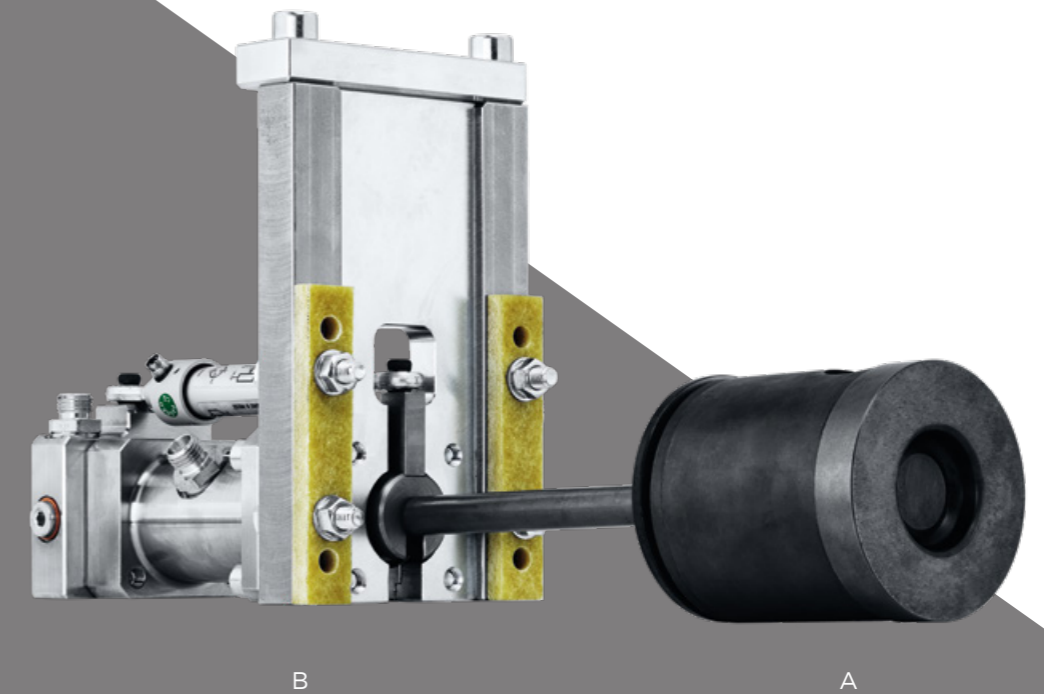


REDESIGNED FILTER

New, robust filter for easy and quick maintenance.



| MODEL | KINETIC VALVE 12 | | KINETIC VALVE 40 / 25 | | KINETIC VALVE 100 / 75 | | KINETIC VALVE 300 / 200 | |
|----------------------------|------------------|----|--------------------------|----|----------------------------|-----|-------------------------|------|
| PROFILE [mm ²] | 12 | | 25 40 | | 75 100 | | 200 300 | |
| DCM TONNAGE [t] | 20 - 200 | | 80 - 800 | | 200 - 2000 | | 1200 - 6000 | |
| SHOT WEIGHT [kg] | ZN 0.1 - 2 | | ZN 0.2 - 8 AL 0.2 - 5 | | ZN 0.8 - 14 AL 0.6 - 15 | | AL 7 - 50 | |
| DIMENSIONS | A | B | C | D | E | F | G | H |
| WIDTH [mm] | 40 | 40 | 55 | 55 | 100 | 100 | 125 | 125 |
| DEPTH [mm] | 44 | 20 | 50 | 25 | 75 | 50 | 95.5 | 57.5 |
| HEIGHT [mm] | 50 | 50 | 65 | 65 | 125 | 125 | 175 | 175 |



HYDRAULIC VALVE

The redesign of the Hydraulic vacuum valve features high evacuation capacity, high reliability, easy integration in the mold and smart control of the evacuation piston stroke.

- Vacuum valve controlled by a hydraulic cylinder
- 300 mm² vacuum valve evacuation capacity
- Reactive manifold connected to the hydraulic circuit of the DCM
- 50 ms Hydraulic valve closing time
- Stroke control of the evacuation piston through the Fondarex Modular unit

| MODEL | MOLD VACUUM VALVE (A) |
|----------------------------------|-----------------------|
| SECTION [mm ²] | 300 |
| DCM TONNAGE [t] | 6000 |
| SHOT WEIGHT [kg] | AL 7 - 50 |
| DIMENSION VACUUM VALVE BODY [mm] | 80 Ø x 95 |
| FIXATION VACUUM VALVE BODY | 4 x M8 90 x 50 |
| LENGTH VACUUM PISTON [mm] | Up to 900 |
| DIAMETER VACUUM PISTON ROD [mm] | 20 Ø |
| LENGTH VACUUM PIPE [mm] | Up to 1000 |

| MODEL | HYDRAULIC CYLINDER WITH COUPLING (B) | MANIFOLD | ELECTRICAL CABINET |
|-------------|--------------------------------------|----------|--------------------|
| LENGTH [mm] | 187 | 266 | 400 |
| WIDTH [mm] | 110 | 139 | 210 |
| HEIGHT [mm] | 200 | 268 | 300 |



TECHNICAL SUPPORT

Our experienced engineers provide support at your production sites.

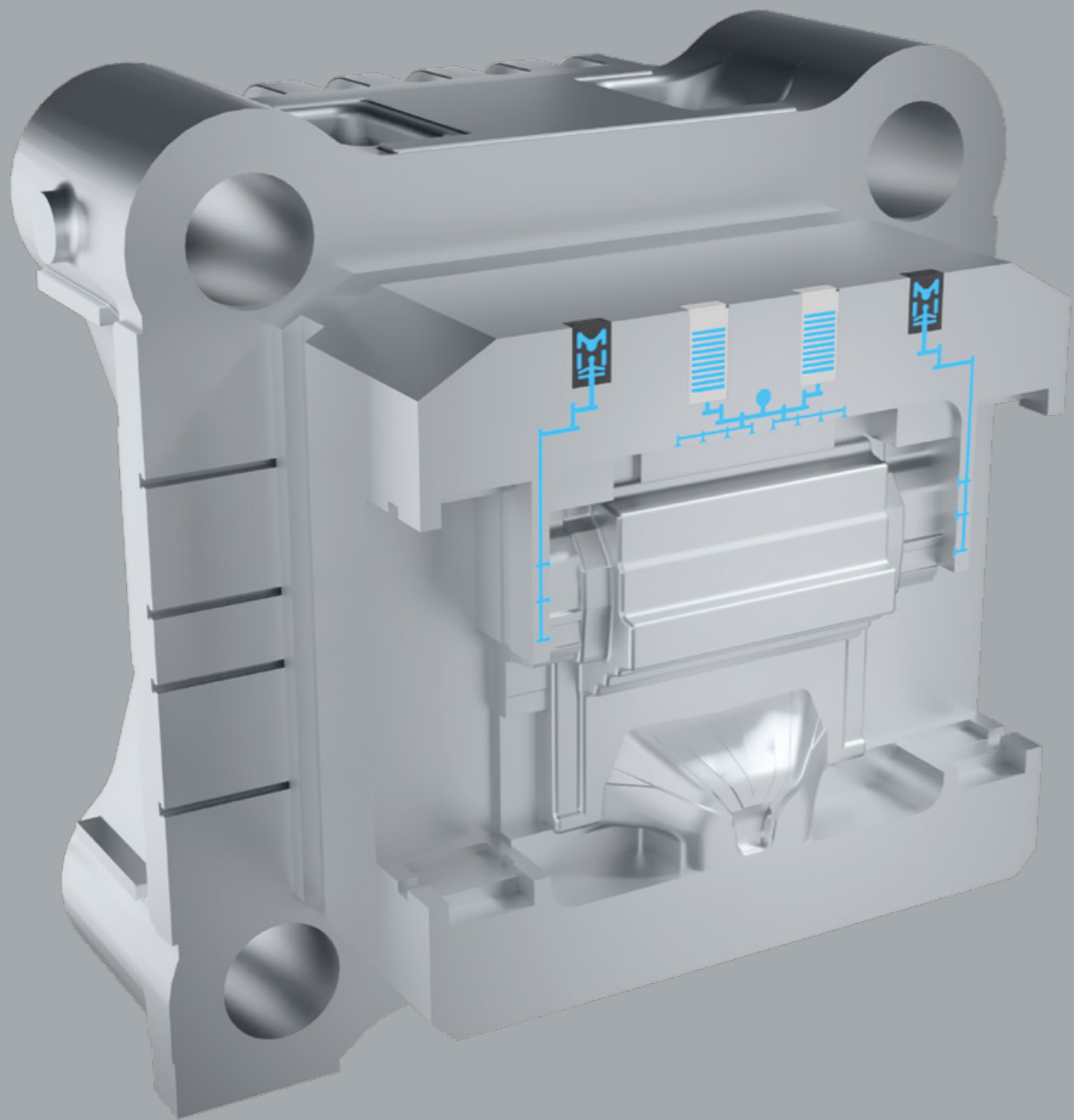
We take care of:
mold conception,
installation / start-up,
on-site training
and maintenance.

Your continued satisfaction is our primary goal.

REMOTE ASSISTANCE

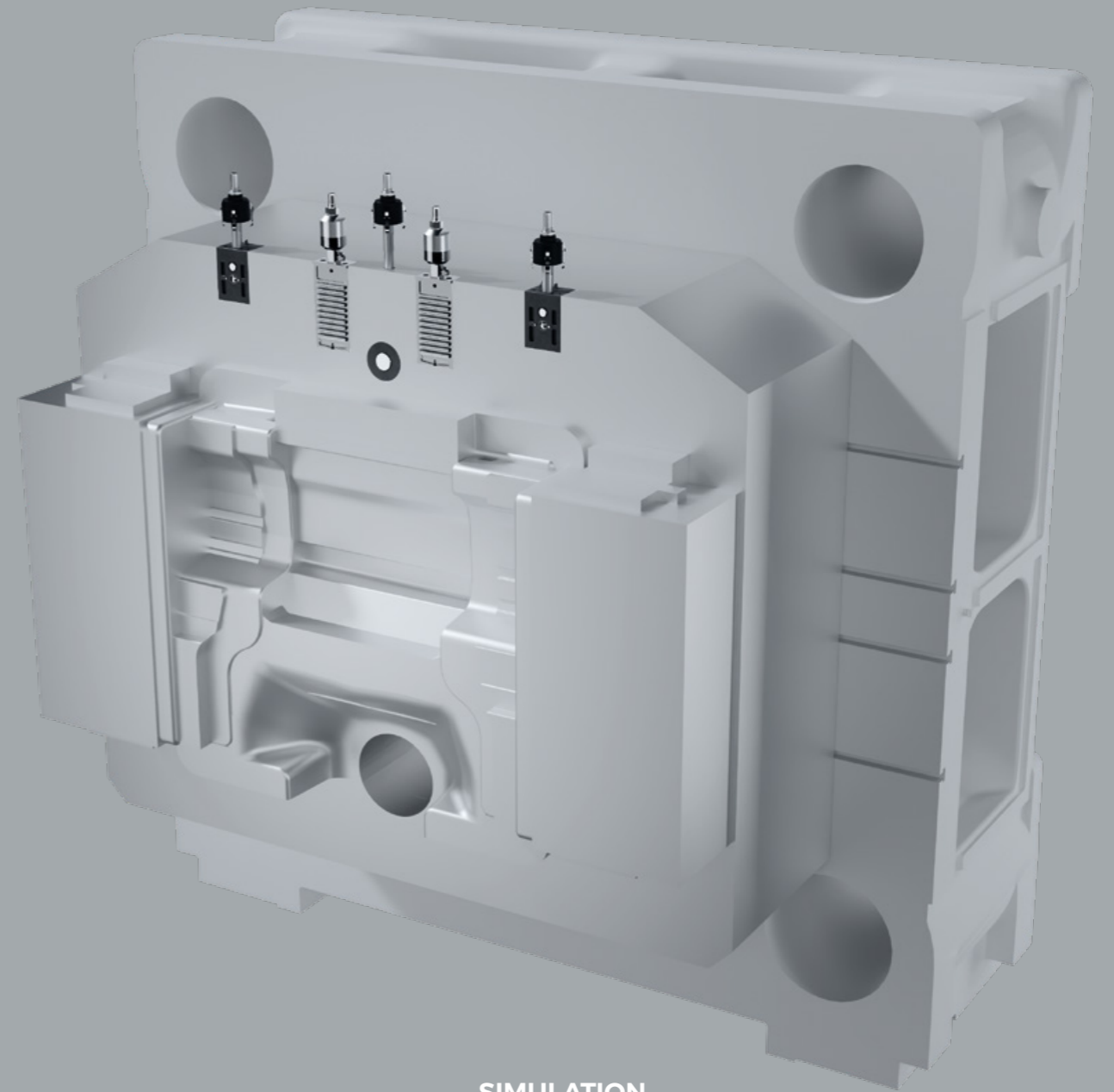
Our experts can provide real-time instructions and guidance for faster troubleshooting.

VACUUM APPLICATIONS



CHANNEL DESIGN

Vacuum application studies are fundamental to good vacuum integration into your processes. With over 5000 successful projects, Fondarex is the leading specialist in vacuum channel design.



SIMULATION

We constantly strive to discover new possibilities. To better understand complex dynamic flows inside the cavity, please ask Fondarex!

| MODEL | ELECTRIC | ONE / TWO | ZAMAK HOT CHAMBER | FX PREMIUM |
|---------------------------------------|---------------------------------------|------------------------------------|--|--|
| TYPE OF VACUUM UNIT | Mobile 150 Controller / Peripheral | ONE 300 TWO 500 | Mobile 300 | Mobile 700 Mobile 950 |
| TANK [l] | 150 | 300 500 | 300 | 700 950 |
| PUMP [m³/h] | 25 | 40 | 40 | 63 100 (Also with model 700) |
| CHANNELS | Up to 3 | 1 2 | 2 | 2 |
| TYPE OF DIE CAST PROJECT | Simple parts | Standard parts | All zinc parts | Complex and security parts |
| DCM [t] | Up to 600 | Up to 800 Up to 1400 | Up to 800 | Up to 2200 Up to 3000 |
| DIMENSIONS L X D X H [m] | 1.05 x 0.4 x 1.15 | 0.7 x 0.7 x 1.8 0.9 x 1.0 x 1.8 | 1.2 x 0.59 x 1.43 | 0.9 x 1.3 x 1.5 0.9 x 1.3 x 1.9 |
| INTERFACE | Potential free contacts | Potential free contacts | Potential free contacts Optional Profinet | Potential free contacts Optional Profinet |
| NUMBER OF VACUUM SENSORS | 1 | 2 3 | 3 | 3 |
| DATA MANAGEMENT | Internal log data | Internal log data | Data communication | Data communication |
| VACUUM MEASUREMENT IN THE TANK | OK | OK | OK | OK |
| ERROR DIAGNOSTIC DISPLAY | OK | OK | OK | OK |
| PRODUCTION DATA (INTERNAL STORAGE) | OK | OK | OK | OK |
| PRODUCTION DATA (EXPORT) | OK | OK | OK | OK |
| STANDBY MODE FOR ENERGY SAVING | OK | OK | OK | OK |
| EVACUATED AIR VOLUME | OK | / | OK | OK |
| COMPATIBLE WITH CHILL VENTS | OK | OK | OK | OK |
| COMPATIBLE WITH MECHANICAL VALVES | | OK | OK | OK |
| VACUUM MEASUREMENT BY CHANNEL | | OK | OK | OK |
| VACUUM PROCESS OVERVIEW | | OK | OK | OK |
| REMOTE CONTROL PANEL | | Option | OK (Option connection cables) | OK (Option connection cables) |
| CONTAMINATION CONTROL | | OK | OK | OK |
| PROFILE CONTROL | | OK | / | OK |
| VACUUM CURVE DISPLAY | | OK | OK | OK |
| ANALOG CURVE DISPLAY ON DCM | | | Option | Option |
| LEAK DETECTION | | | OK | OK |
| REAL-TIME VACUUM CONTROL | | | OK | OK |
| EXTENDED LAYOUT | | | OK (Option connection cables and hoses) | OK (Option connection cables and hoses) |
| REMOTE ASSISTANCE (EWON) | | | Option | Option |
| ADVANCED COMMUNICATION PROCESSOR | | | Option, CP or OPC UA | Option, CP or OPC UA |

| MODEL | FACTORY VACUUM | ONE / TWO | ZAMAK | FX PREMIUM | MODULAR |
|------------------------------------|--|----------------------------|---|---|--|
| TYPE OF VACUUM UNIT | Cell (Central + Factory Vacuum) | ONE Central TWO Central | Central | Central | Central |
| TANK [l] | 1000 2000 3000 4000 and more | / | / | / | / |
| PUMP [m³/h] | 1x/2x 100 1x/2x 160 1x/2x 200 1x/2x 250 1x/2x 300 and more | / | / | / | / |
| CHANNELS | All | 1 2 | 2 | 2 | Standard up to 6 Extended up to 18 |
| TYPE OF DIE CAST PROJECT | All | Standard parts | Complex and security parts | Complex and security parts | Complex, security, structural parts and Giga casting |
| DCM [t] | All | All | All | All | All |
| DIMENSIONS L X D X H [m] | | 0.4 x 0.3 x 0.7 | Main cabinet 0.5 x 0.5 x 0.21 Channel cabinet 0.4 x 0.5 x 0.21 | Main cabinet 0.5 x 0.5 x 0.21 Channel cabinet 0.4 x 0.5 x 0.21 | User cabinet 0.313 x 0.112 x 0.38 Standard main cabinet 0.8 x 0.3 x 1.0 Extended main cabinet 0.8 x 0.6 x 2.0 Channel cabinet 0.3055 x 0.3 x 1.05 |
| INTERFACE | | Potential free contacts | Potential free contacts Option Profinet | Potential free contacts Option Profinet | Option potential free contacts Option Profinet / Profibus / OPC UA |
| DATA MANAGEMENT | | Internal log data | Data communication | Data communication | Data analysis and communication |
| VACUUM MEASUREMENT IN THE PIPELINE | | OK | OK | OK | OK |
| ERROR DIAGNOSTICS | | OK | OK | OK | OK |
| PRODUCTION DATA (INTERNAL STORAGE) | | OK | OK | OK | OK |
| PRODUCTION DATA (EXPORT) | | OK | OK | OK | OK |
| STANDBY MODE FOR ENERGY SAVING | | OK | OK | OK | OK |
| VACUUM MEASUREMENT BY CHANNEL | | OK | OK | OK | OK |
| VACUUM PROCESS OVERVIEW | | OK | OK | OK | OK |
| REMOTE CONTROL PANEL | | Optional | OK (Option connection cables) | OK (Option connection cables) | OK |
| VACUUM CURVE DISPLAY | | OK | OK | OK | OK |
| CONTAMINATION CONTROL | | OK | OK | OK | OK |
| PROFILE CONTROL | | OK | / | OK | OK |
| COMPATIBLE WITH CHILL VENTS | | OK | OK | OK | OK |
| COMPATIBLE WITH MECHANICAL VALVES | | OK | OK | OK | OK |
| COMPATIBLE WITH HYDRAULIC VALVES | | | / | / | OK |
| EVACUATED AIR VOLUME | | | OK | OK | OK |
| LEAK DETECTION | | | OK | OK | OK |
| REAL-TIME VACUUM CONTROL | | | OK | OK | OK |
| ANALOG CURVE DISPLAY ON DCM | | | Option | Option | Option |
| REMOTE ASSISTANCE (EWON) | | | Option | Option | Option |
| ADVANCED COMMUNICATION PROCESSOR | | | Option, CP or OPC UA | Option, CP or OPC UA | Option, CP or OPC UA |
| INDUSTRY 4.0 (WITH WEB DASHBOARD) | | | | | Option |
| AIRFLOW / AIR VOLUME MEASUREMENT | | | | | Option |
| ID KEY | | | | | Option |
| PUMP MONITORING | | | | | Option |
| HUMIDITY CONTROL | | | | | Option |
| SIGNAL MODE WITHOUT TIMER | | | | | OK |
| STROKE MODE (WITH PISTON POSITION) | | | | | OK |
| INDEPENDENT CHANNELS | | | | | OK |
| PRESSURIZING | | | | | OK |
| VACUUM ON SHOOT SLEEVE | | | | | OK |
| VACUUM ON EJECTOR CASE | | | | | OK |

CONTACTS

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